

## Maintenance sheet

### Heavy Duty Steel Security Doors/Fire Exit Doors

#### General information

Product weight range:	75kg's -95 kg's (depending on door size)
Door sizes:	880 - 940mm or 980 - 1040 or 1100 - 1160 x 2075mm
Doors Frame thickness:	2mm
Doors leaf thickness:	1mm
Standard colour finish:	RAL 7045 (Grey)
Infill:	Rockwool
Thermal U Value:	1.6

#### Recommended annual maintenance or sooner if required

##### Frame

- Check for frame movement that will effect the accurate seal of the door

##### Seals

- Ensure all seals remain firmly in place and unbroken to both frame and door, replace if required

##### Finish of Door

- Clean the door and frame using a general purpose non abrasive cleaning cream

##### Hinges

- Check all screws remain tight
- Lubricate with WD 40 or similar

##### Handles

- Check all screws remain tight
- Lubricate moving parts with WD 40 or similar

##### Cill

- Check for debris or foreign bodies filling the receiver holes for bottom locking points

##### Lock

- Lubricate all moving parts with WD 40 or similar
- Check all locking points are operating smoothly and working in unison ease with WD 40 or similar if required

##### Panic Furniture

- Check that all panic furniture is operational and fits correctly in the frame.
- Check all fixings are tight and not become loose due to general usage

##### Warranty on Doors

The actual door set comes with a 1 year manufactures warranty, this covers the mechanical functionality but not if tampered with or broken. The accessories that we supply with our door sets come with an individual warranty from the manufacturer of the hardware. For example all of the panic furniture comes with a 10 year manufacturer's Warranty which we support and honour. The warranty is also subject to our terms and conditions.